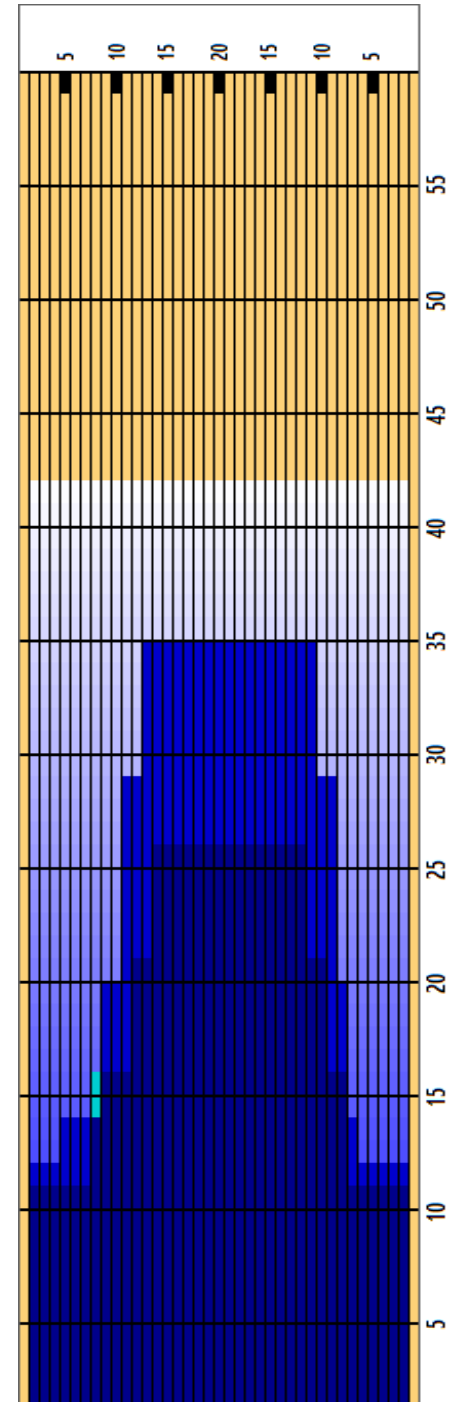


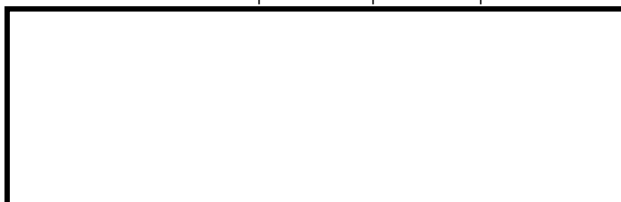
| | | | | | |
|----------------------|--------|--------------------|---------|--------------------|---------|
| Oil Pattern Distance | 42 | Reverse Brush Drop | 38 | Oil Per Board | 50 ul |
| Forward Oil Total | 17 mL | Reverse Oil Total | 12.4 mL | Volume Oil Total | 29.4 mL |
| Tank Configuration | A Only | Tank A Conditioner | | Tank B Conditioner | |

| | START | STOP | LOADS | SPEED | BUFFER | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|--------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 3 | 14 | 3 | A | 111 | 0.0 | 3.9 | 3.9 | 5550 |
| 2 | 2L | 2R | 3 | 18 | 3 | A | 111 | 3.9 | 11.5 | 7.6 | 5550 |
| 3 | 8L | 8R | 2 | 18 | 3 | A | 50 | 11.5 | 16.6 | 5.1 | 2500 |
| 4 | 12L | 10R | 2 | 18 | 3 | A | 38 | 16.6 | 21.7 | 5.1 | 1900 |
| 5 | 14L | 12R | 2 | 18 | 3 | A | 30 | 21.7 | 26.8 | 5.1 | 1500 |
| 6 | 2L | 2R | 0 | 18 | 3 | A | 0 | 26.8 | 34.0 | 7.2 | 0 |
| 7 | 2L | 2R | 0 | 22 | 3 | A | 0 | 34.0 | 42.0 | 8.0 | 0 |

| | START | STOP | LOADS | SPEED | BUFFER | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|--------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 0 | 22 | 3 | A | 0 | 42.0 | 35.0 | -7.0 | 0 |
| 2 | 13L | 11R | 2 | 22 | 3 | A | 34 | 35.0 | 28.8 | -6.2 | 1700 |
| 3 | 11L | 9R | 3 | 22 | 3 | A | 63 | 28.8 | 19.5 | -9.3 | 3150 |
| 4 | 9L | 8R | 2 | 18 | 3 | A | 48 | 19.5 | 14.4 | -5.1 | 2400 |
| 5 | 5L | 7R | 1 | 18 | 3 | A | 29 | 14.4 | 11.9 | -2.5 | 1450 |
| 6 | 2L | 2R | 2 | 18 | 3 | A | 74 | 11.9 | 6.8 | -5.1 | 3700 |
| 7 | 2L | 2R | 0 | 14 | 3 | A | 0 | 6.8 | 0.0 | -6.8 | 0 |



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description | Outside:Middle | Middle:Middle | Inside:Middle | Middle: Inside | Middle:Middle | Middle:Outside |
| Track Zone Ratio | 2.56 | 1.55 | 1.02 | 1 | 1.24 | 2.68 |

