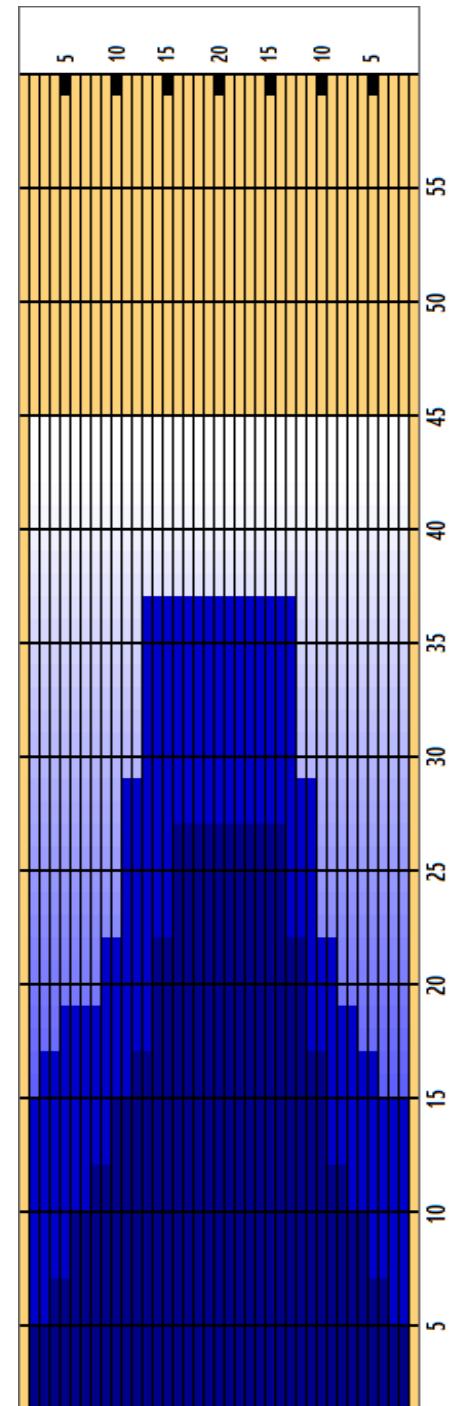


Oil Pattern Distance	45	Reverse Brush Drop	40	Oil Per Board	50 ul
Forward Oil Total	14.5 mL	Reverse Oil Total	14.9 mL	Volume Oil Total	29.4 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	18	3	A	111	0.0	5.1	5.1	5550
2	4L	4R	1	18	3	A	33	5.1	7.6	2.5	1650
3	6L	6R	1	18	3	A	29	7.6	10.1	2.5	1450
4	8L	8R	1	18	3	A	25	10.1	12.6	2.5	1250
5	10L	10R	1	18	3	A	21	12.6	15.1	2.5	1050
6	12L	10R	1	18	3	A	19	15.1	17.6	2.5	950
7	14L	12R	2	18	3	A	30	17.6	22.7	5.1	1500
8	16L	14R	2	18	3	A	22	22.7	27.8	5.1	1100
9	2L	2R	0	18	3	A	0	27.8	33.0	5.2	0
10	2L	2R	0	22	3	A	0	33.0	38.0	5.0	0
11	2L	2R	0	26	3	A	0	38.0	45.0	7.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	45.0	37.0	-8.0	0
2	13L	13R	3	18	3	A	45	37.0	29.4	-7.6	2250
3	11L	11R	3	18	3	A	57	29.4	21.8	-7.6	2850
4	9L	9R	1	18	3	A	23	21.8	19.3	-2.5	1150
5	5L	7R	1	18	3	A	29	19.3	16.8	-2.5	1450
6	3L	5R	1	14	3	A	33	16.8	14.9	-1.9	1650
7	2L	2R	3	14	3	A	111	14.9	9.0	-5.9	5550
8	2L	2R	0	14	3	A	0	9.0	0.0	-9.0	0



Cleaner Ratio Main Mix: NA Forward  
 Cleaner Ratio Back End Mix: NA Reverse  
 Cleaner Ratio Back End Distance: NA Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.73	1.74	1.07	1.02	1.64	3

