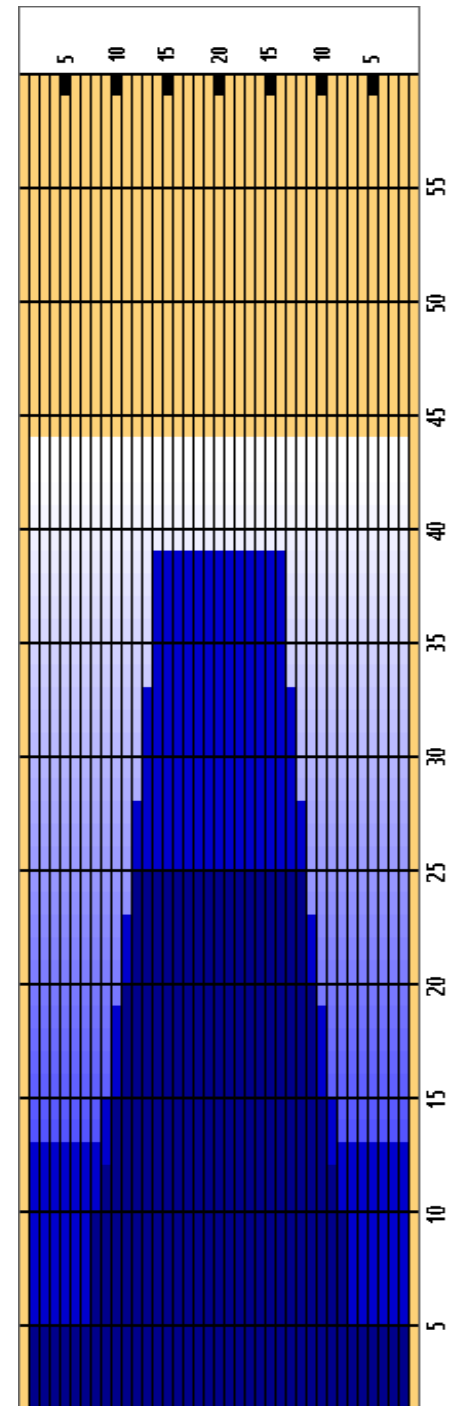


|                      |           |                    |          |                    |           |
|----------------------|-----------|--------------------|----------|--------------------|-----------|
| Oil Pattern Distance | 44        | Reverse Brush Drop | 40       | Oil Per Board      | Multi ul  |
| Forward Oil Total    | 11.545 mL | Reverse Oil Total  | 13.75 mL | Volume Oil Total   | 25.295 mL |
| Tank Configuration   | N/A       | Tank A Conditioner | CURRENT  | Tank B Conditioner | CURRENT   |

|   | START | STOP | LOADS | MICS | SPEED | TANK | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|------|-------|------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 3     | 40   | 18    | A    | 111     | 0.0   | 5.1  | 5.1  | 4440  |
| 2 | 8L    | 8R   | 2     | 40   | 18    | A    | 50      | 5.1   | 10.2 | 5.1  | 2000  |
| 3 | 9L    | 9R   | 1     | 40   | 18    | A    | 23      | 10.2  | 12.7 | 2.5  | 920   |
| 4 | 10L   | 10R  | 1     | 45   | 18    | A    | 21      | 12.7  | 15.2 | 2.5  | 945   |
| 5 | 11L   | 11R  | 2     | 45   | 18    | A    | 38      | 15.2  | 20.3 | 5.1  | 1710  |
| 6 | 12L   | 12R  | 2     | 45   | 18    | A    | 34      | 20.3  | 25.4 | 5.1  | 1530  |
| 7 | 2L    | 2R   | 0     | 45   | 18    | A    | 0       | 25.4  | 38.0 | 12.6 | 0     |
| 8 | 2L    | 2R   | 0     | 45   | 22    | A    | 0       | 38.0  | 44.0 | 6.0  | 0     |

|   | START | STOP | LOADS | MICS | SPEED | TANK | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|------|-------|------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 0     | 45   | 26    | B    | 0       | 44.0  | 39.0 | -5.0 | 0     |
| 2 | 14L   | 14R  | 2     | 45   | 22    | B    | 26      | 39.0  | 32.8 | -6.2 | 1170  |
| 3 | 13L   | 13R  | 2     | 45   | 18    | B    | 30      | 32.8  | 27.7 | -5.1 | 1350  |
| 4 | 12L   | 12R  | 2     | 45   | 18    | B    | 34      | 27.7  | 22.6 | -5.1 | 1530  |
| 5 | 11L   | 11R  | 2     | 45   | 14    | B    | 38      | 22.6  | 18.7 | -3.9 | 1710  |
| 6 | 10L   | 10R  | 2     | 45   | 14    | B    | 42      | 18.7  | 14.8 | -3.9 | 1890  |
| 7 | 9L    | 9R   | 1     | 40   | 14    | B    | 23      | 14.8  | 12.9 | -1.9 | 920   |
| 8 | 2L    | 2R   | 4     | 35   | 14    | B    | 148     | 12.9  | 5.0  | -7.9 | 5180  |
| 9 | 2L    | 2R   | 0     | 35   | 10    | B    | 0       | 5.0   | 0.0  | -5.0 | 0     |



Cleaner Ratio Main Mix: NA Forward  
 Cleaner Ratio Back End Mix: NA Reverse  
 Cleaner Ratio Back End Distance: NA Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



| Item             | 3L-7L:18L-18R  | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R  |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description      | Outside:Middle | Middle:Middle  | Inside:Middle   | Middle:Inside   | Middle:Middle  | Middle:Outside |
| Track Zone Ratio | 4.21           | 1.85           | 1.02            | 1.02            | 1.85           | 4.21           |

