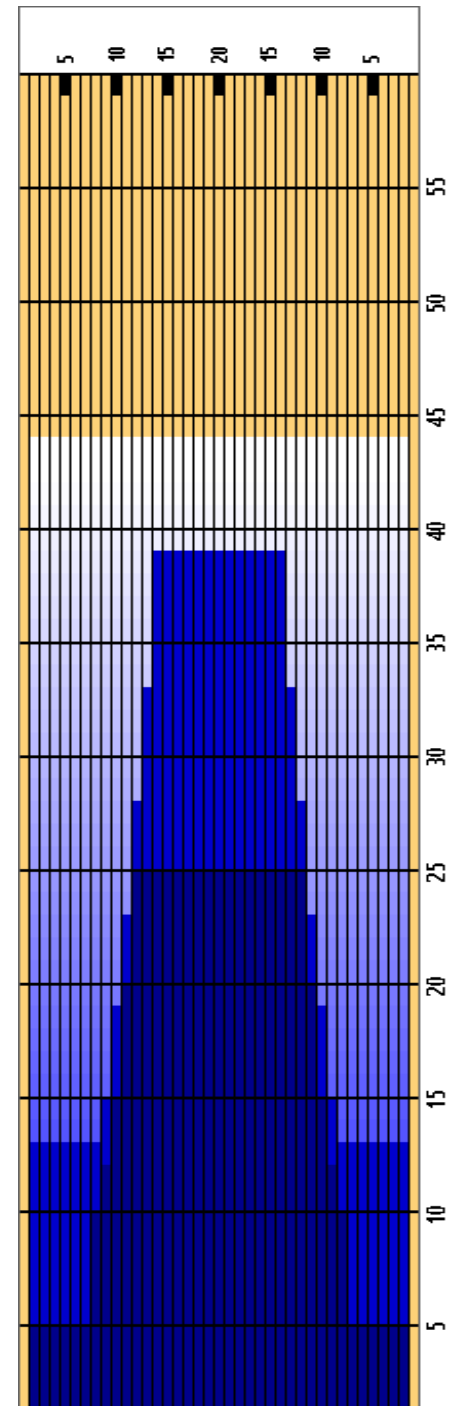


Oil Pattern Distance	44	Reverse Brush Drop	40	Oil Per Board	Multi ul
Forward Oil Total	11.545 mL	Reverse Oil Total	13.75 mL	Volume Oil Total	25.295 mL
Tank Configuration	N/A	Tank A Conditioner	CURRENT	Tank B Conditioner	INFINITY

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	40	18	A	111	0.0	5.1	5.1	4440
2	8L	8R	2	40	18	A	50	5.1	10.2	5.1	2000
3	9L	9R	1	40	18	A	23	10.2	12.7	2.5	920
4	10L	10R	1	45	18	A	21	12.7	15.2	2.5	945
5	11L	11R	2	45	18	A	38	15.2	20.3	5.1	1710
6	12L	12R	2	45	18	A	34	20.3	25.4	5.1	1530
7	2L	2R	0	45	18	A	0	25.4	38.0	12.6	0
8	2L	2R	0	45	22	A	0	38.0	44.0	6.0	0

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	45	26	A	0	44.0	39.0	-5.0	0
2	14L	14R	2	45	22	A	26	39.0	32.8	-6.2	1170
3	13L	13R	2	45	18	A	30	32.8	27.7	-5.1	1350
4	12L	12R	2	45	18	A	34	27.7	22.6	-5.1	1530
5	11L	11R	2	45	14	A	38	22.6	18.7	-3.9	1710
6	10L	10R	2	45	14	A	42	18.7	14.8	-3.9	1890
7	9L	9R	1	40	14	A	23	14.8	12.9	-1.9	920
8	2L	2R	4	35	14	A	148	12.9	5.0	-7.9	5180
9	2L	2R	0	35	10	A	0	5.0	0.0	-5.0	0



Cleaner Ratio Main Mix 4:1 Forward  
 Cleaner Ratio Back End Mix 5:1 Reverse  
 Cleaner Ratio Back End Distance 44 Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle:Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.21	1.85	1.02	1.02	1.85	4.21

